

Work Order ID 120597

June-05-14 10:07:15 AM

120597

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Item ID: D350-591-213 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ LH
 Start Date: 6/05/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/05/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: re-identify

Approvals: Process Plan: VP Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3078	A								
DSI 9472	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels as per PPP D350-591-213 CHG003								
260	QC3- Inspect Part Finish	0.00							
260									
QC	Memo	0.00							
Quality Control	PULL FROM STK: 1 X D350-591-214 B114911 CHG003 RE-IDENTIFY AS D350-591-213 WITH NEW B/N								

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 Item Name: Heli-Access-Step™ LH
 Start Date: 6/05/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/05/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: re-identify

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
270	Pick Kit	0.00							
270									
Packaging	Memo	0.00							
Packaging	ENSURE ORIGINAL KIT IS IN BOX								
280	QC4- 100% Inspect kits for completeness	0.00							
280									
QC	Memo	0.00							
Quality Control									
290	Packaging	0.00							
290									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B.N								
	Identify and pack for shipping as per PPP D350-591-213								
	Location: _____								
	PPP Rev: _____								

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AS
J6
-89

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Item ID: D350-591-213

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ LH

Start Date: 6/05/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/05/14 Req'd Qty: 1.00

1

Customer:

Reference: re-identify

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

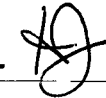
NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
300	QC21- Final Inspection - Work Order Release	0.00							
300									
QC	Memo	0.00							
Quality Control									

14/6/2 
MF
14-6-5

Picklist Print

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Parent Item: D350-591-213

D350-591-213

Parent Item Name: Heli-Access-Step™ LH

Start Date: 6/05/14

Required Date: 6/05/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.10.14Modified step 10KJ/EC
 IPP Rev:C 06-06-19 Added D2732-030 AS PER DSI9294 JLM
 IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D
 10.03.17 incorporate seq 180 to 200 remove qc5 DD verified
 by:JLM IPP Rev:E
 10.11.15 update qty on AN4-11A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-591-214		Manufactured	No				Each	3.0000		1			

D350-591-214

Heli-Access-Step™ RH

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DAS
06
9-89

Location	Loc Qty	Loc Code
FG061	3	
114911	1	
116406	2	

DART		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 4613-6325200 WWW.DARTSPACE.COM	
PATENT	N/A	CHG	CHG003
P/N	D350-591-214	STC	SH92-6
DESC	Heli-Access-Step RH High	STC	SH967NE
LOT	114911	STC	
MODEL	S350/355		
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	